

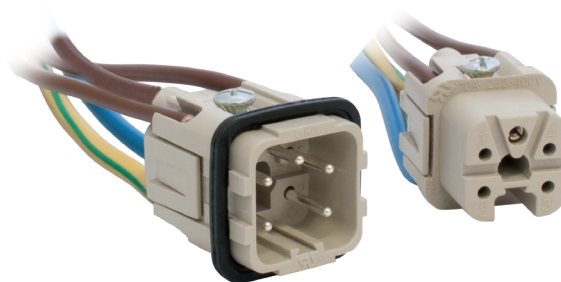
CK series with optional coding pins: avoid incorrect connections

The renewed CK series of inserts addresses the need for connector coding with the addition of coding pins CR K03, CR K04R and CR K04G.

Each connector is made to make coupling of inserts from different series impossible, by suitable key and key way. Inserts are also polarized against inadvertent 180° mating. When a number of identical connectors with different functions are mounted close together, the coupling of a free part onto a non-corresponding fixed part must be prevented in order to avoid possible damage and breakdown.

The coding pins added to the renewed CK series **allow the user to safely configure the male and female inserts** to prevent the incorrect connection of identical connectors.

With various combinations of coding pins available, it is possible to safely install up to 4 connectors of the same type but with different functions side-by-side.

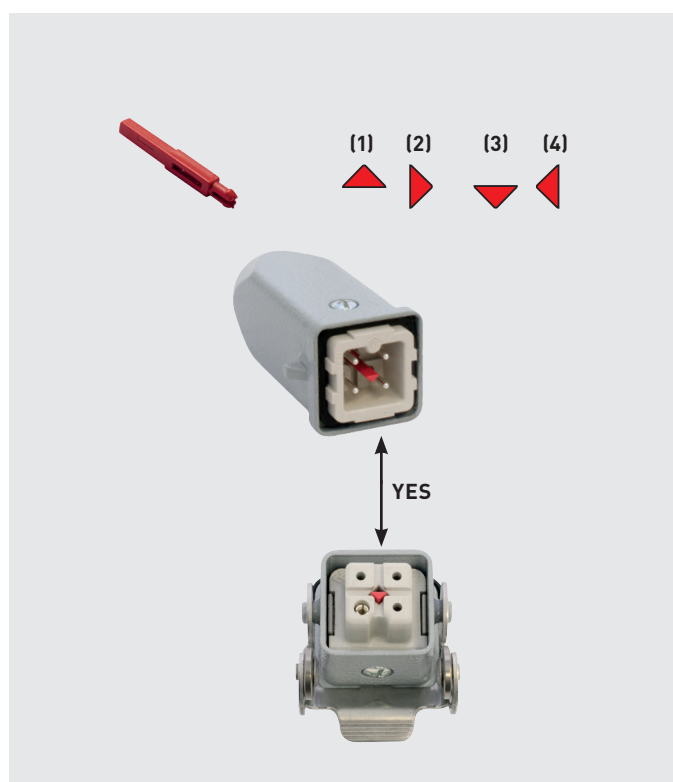


SUM UP

- ☑ Connection up to 2,5 mm²
- ☑ New RAL 7032 colour
- ☑ Bult-in silver or gold plated contacts

CR K03 version, for connectors 3P + ⊕

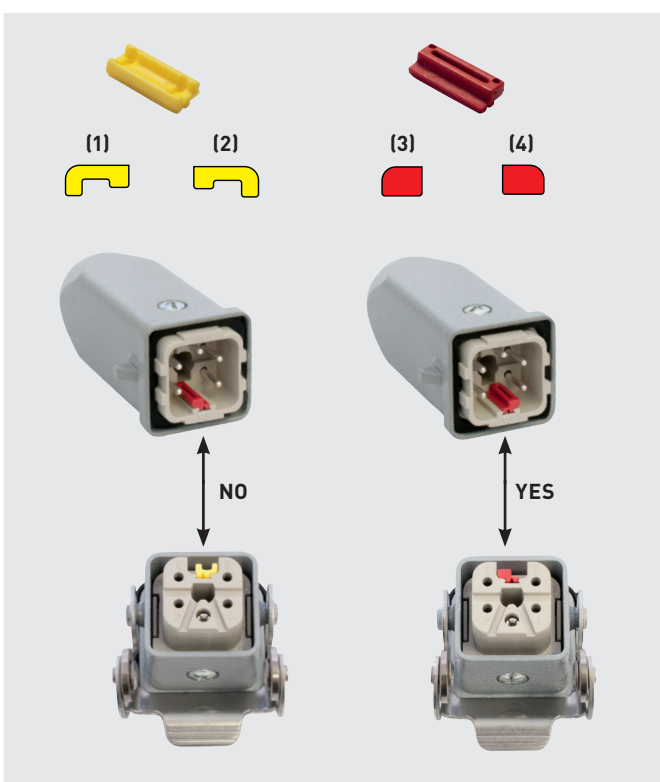
Inserting the pin in the 4 possible positions by rotating through 90° allows 4 different insert codings to be obtained.



CR K04 version, for connectors 4P + ⊕

2 pin versions available: yellow - red

Each pin has 2 possible specular insertion positions. Alternate use of the pins allows 4 coding combinations to be achieved.



CK 3 and 4 poles + ⊕ 10A - 230/400V

enclosures:
size "21.21"

page:

Insulating type	339 - 348
Metallic type	349 - 363
W-TYPE for aggressive environments	512 - 518
E-Xtreme® corrosion proof	538 - 539
EMC	564 - 572
IP68	628 - 631

- can be mated with CKSH inserts

inserts, 3 poles + ⊕
screw terminal connections



Q SILVER PLATED CONTACTS

inserts, 4 poles + ⊕
screw terminal connections



Q SILVER PLATED CONTACTS

description	part No.	part No.	part No.	part No.
distinctive colour	white	black	white	black
female inserts with female contacts ¹⁾	CKF 03	CKF 03 N	CKF 04	CKF 04 N
male inserts with male contacts	CKM 03	CKM 03 N	CKM 04	CKM 04 N
distinctive colour				
female inserts with female contacts ¹⁾				
male inserts with male contacts				

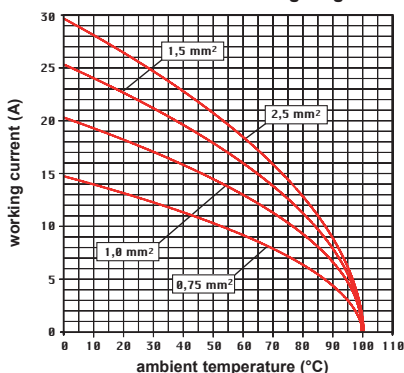
¹⁾ the female inserts can be mounted into the straight bulkhead housings CK I from the rear

- characteristics according to EN 61984:

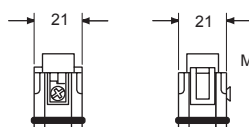
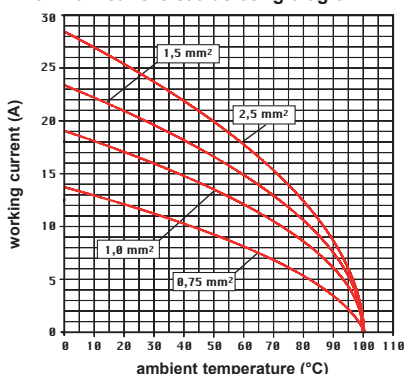
10A 230/400V 4kV 3
10A 400/690V 4kV 2

- certified
- rated voltage according to UL/CSA: 600V
- insulation resistance: $\geq 10 \text{ G}\Omega$
- ambient temperature limit: $-40^\circ\text{C} \dots +100^\circ\text{C}$
- made of self-extinguishing thermoplastic resin UL 94V-1
- mechanical life: ≥ 500 cycles
- contact resistance: $\leq 2 \text{ m}\Omega$
- for max. current load see the connector inserts derating diagrams below; for more information see page 28

CK 03 poles connector inserts
Maximum current load derating diagram



CK 04 poles connector inserts
Maximum current load derating diagram

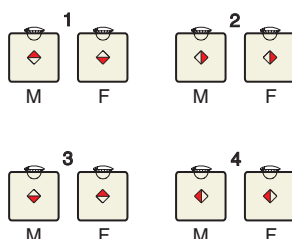


contacts side (front view)

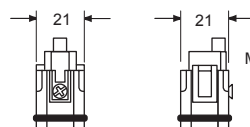


- inserts for wires with the following cross-sectional areas:
0.75 - 2.5 mm² - AWG 18 - 14
- conductor stripping length: 6 mm
- terminal screw torque: 0.5 Nm (4.4 lb.in), for more information see page 20 and 21

CR K03
coding pins
(page 688)



M = male insert
F = female insert

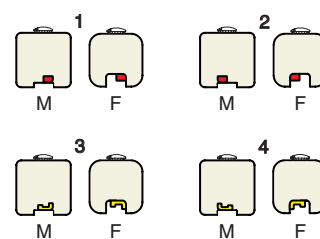


contacts side (front view)



- inserts for wires with the following cross-sectional areas:
0.75 - 2.5 mm² - AWG 18 - 14
- conductor stripping length: 6 mm
- terminal screw torque: 0.5 Nm (4.4 lb.in), for more information see page 20 and 21

CR K04R
and CR K04G coding
pins (page 688)



M = male insert
F = female insert

CKD 3 and 4 poles + ⊕ 10A - 230/400V

enclosures: size "21.21"	page:
Insulating type	339 - 348
Metallic type	349 - 363
W-TYPE for aggressive environments	512 - 518
E-Xtreme® corrosion proof	538 - 539
EMC	564 - 572
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inserts, 3 poles + ⊕
screw terminal connections



Q GOLD PLATED CONTACTS

inserts, 4 poles + ⊕
screw terminal connections



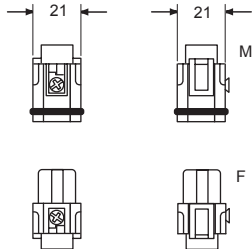
Q GOLD PLATED CONTACTS

description	part No.	part No.
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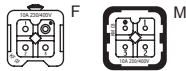
female inserts with female contacts ¹⁾	CKFD 03
male inserts with male contacts	CKMD 03

female inserts with female contacts ¹⁾	CKFD 04
male inserts with male contacts	CKMD 04

- 1) the female inserts can be mounted into the straight bulkhead housings CK I from the rear
- characteristics according to EN 61984:
10A 230/400V 4kV 3
10A 400/690V 4kV 2
 - certified
 - rated voltage according to UL/CSA: 600V
 - insulation resistance: ≥ 10 GΩ
 - ambient temperature limit: -40 °C ... +100 °C
 - made of self-extinguishing thermoplastic resin UL 94V-1
 - mechanical life: ≥ 500 cycles
 - contact resistance: ≤ 2 mΩ
 - for max. current load see the connector inserts derating diagrams below; for more information see page 28

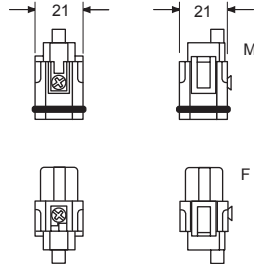


contacts side (front view)

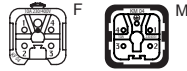


- inserts for wires with the following cross-sectional areas:
0,75 - 2,5 mm² - AWG 18 - 14
- conductor stripping length: 6 mm
- terminal screw torque: 0,5 Nm (4.4 lb.in), for more information see page 20 and 21

CR K03
coding pins
(page 688)



contacts side (front view)

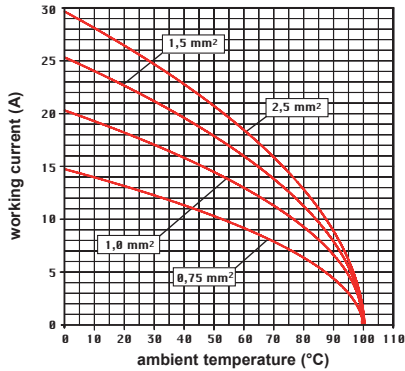


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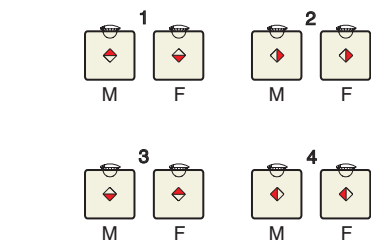
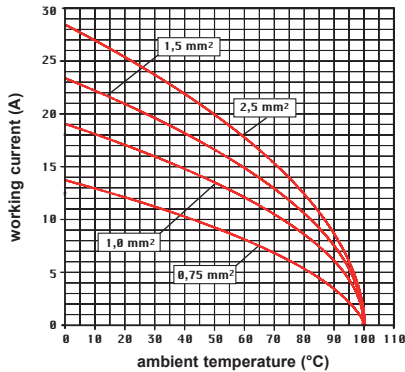
CR K04R
and CR K04G coding
pins (page 688)



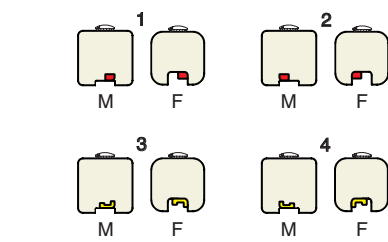
CKD 03 poles connector inserts
Maximum current load derating diagram



CKD 04 poles connector inserts
Maximum current load derating diagram



M = male insert
F = female insert



M = male insert
F = female insert

RECOMMENDED TIGHTENING TORQUE

- insert terminal screws, including PE terminal and fixing screws
- axial screw insert, MIXO series CX 02 4A / CX 02 4B
- enclosures assembly screws

Insert terminal screws, including PE terminal and fixing screws

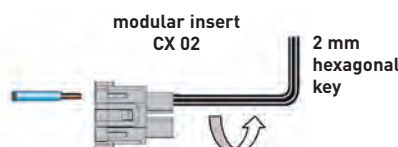
Increasing the tightening torque of terminal screws does not considerably improve the contact resistance. The screw torques are selected according to standard EN 60999-1, to provide excellent mechanical, thermal and electric behaviour. The conductor or terminal may be damaged if the recommended values are significantly exceeded.

Screw size	Connector type	Recommended tightening torque		Recommended size of screwdriver
		(Nm)	(lb.in)	
	LINE TERMINALS			
M2,5	CT 40, 64	0,4	3,5	0,5 x 3
M2,6	CT 06..24	0,4	3,5	0,5 x 3
M3	CK	0,5	4,4	0,5 x 3
M3	CDA	0,5	4,4	Ph0 or 0,6 x 3,5
M3	CNE, CME	0,5	4,4	Ph0 or 0,8 x 4
M3	CX 4/2, CX 4/8 (16A)	0,5	4,4	0,6 x 3,5
M3	CX 4/8 Q (16A)	0,5	4,4	Ph0
M4	CP	1,2	10,6	Ph1 or 0,8 x 4
M6	CX 4/.. (80A)	2,5	22,1	1,0 x 5,5
	PE TERMINAL			
M3	CK, CQ 05, CQ 07, CQ 12	0,5	4,4	0,5x3
M4	all series except CD 15, CD 25, CDA, CDC, CSAH, MIXO	1,2	10,6	Ph2 or 1,0 x 5,5
M3,5	series CD 15, CD 25, CDA, CDC, CSAH	0,8	7,1	Ph1 or 0,8 x 5,5
M3	small PE terminal, MIXO frames series	0,5	4,4	Ph1 or 1,0 x 4,5
M4	large PE terminal, MIXO frames series	1,2	10,6	Ph1 or 1,0 x 5,5
M4	PE terminal, MIXO ONE enclosures	1,2	10,6	Ph1 or 1,0 x 5,5
	FASTENING SCREWS			
M3	CK, CKS, CKSH, CD 07, CD 08, CQ 05, CQ 07, CQ 12, CQ 21, CQ4 02 /02 H, CQ4 03, CX 1/2 BD	0,5	4,4	Ph1 or 0,8 x 5,5
M3	screw for fastening inserts to enclosures of all series except T-TYPE, CQ-MQ 08 and MIXO ONE	0,8	7,1	Ph1 or 0,8 x 4
Ø 2,9	screws for fastening "32.13" inserts CQ 04/2, CQ 08, CQ 17 to CQ-MQ 08 enclosures	0,7	6,2	Ph1
M3	screw for fastening inserts to T-TYPE enclosures	0,5	4,4	Ph1 or 0,8 x 4
Ø 2,9	series MIXO ONE enclosures, assembly of top and bottom parts	0,8	7,1	Ph1
M4	CYR 16.3, CYR 24.4 cable pass-through hoods, assembly of two halves	1,2	10,6	Ph2 or 1,0 x 5,5
M4	CYG 16 in-line joint, assembly of two halves and mounting of two bulkhead mounting housings size "77.27"	1,2	10,6	Ph2 or 1,0 x 5,5
M5	series BIG enclosures, assembly of top and bottom parts	1,0	8,8	Ph2

Axial screw insert, MIXO series CX 02 4A / CX 02 4B

The connections of the conductors to the female and male inserts are made via axial screw. Fully insert the stripped wire in the back of the contact (axial screw terminals are supplied fully opened); while holding the wire down, insert a 2 mm hexagonal key in the front of the contact and tighten to recommended torque. After assembling the complete connector periodically check that the contact is screwed tight by re-applying the proper tightening torque.

- Usable conductor cross-sections (EN 60228 Class 5):
 - from 2,5 to 8 mm² (14 AWG to 10 AWG) (CX 02 4AF/M)
 - from 6 to 10 mm² (10 AWG to 8 AWG) (CX 02 4BF/M)
 - (extra-flexible EN 60228 class 6: 2,5... 6 mm² (14 AWG to 10 AWG))
- Use only stranded flexible copper conductors
- Do not twist the strands!
- Tightening torque with 2 mm hexagonal Allen key:
 - 1,5 Nm (13,3 lb.in) max for conductors with section 2,5 ... 4 mm² (14 AWG to 12 AWG)
 - 2 Nm (17,7 lb.in) max for conductors with section 6 ... 10 mm² (10 AWG to 8 AWG)
- Stripping length: 8+1 mm



Enclosures assembly screws

In the table below, the recommended minimum and maximum tightening torque to apply to the fixing screws of ILME bulkhead mounting housings are shown, assuming the use of steel screws with 8.8 resistance class and a good fixing panel surface according to the requirements mentioned therein.

Series	Number of screws	Screw size	Recommended torque		Flange sealing element
			(Nm)	(lb.in)	
CK/MK, CKX, CKA/MKA, CQ	2	M3	0,8 – 1,0	7,1 – 8,9	Gasket
MIXO ONE	4	M3	0,5 – 0,9	4,4 – 8,0	Gasket
CZI 15 /25	4	M3	0,8 – 1,0	7,1 – 8,9	Gasket
CHI 50	4	M4	1,2 – 1,8	10,6 – 15,9	Gasket
CHI 06 /10 /16 /24	4	M4	0,8 – 1,2	7,1 – 10,6	Gasket
CHI 32	4	M4	1,2 – 1,8	10,6 – 15,9	Gasket
CHI 48	4	M6	3,0 – 3,6	26,6 – 31,9	Gasket
CGK/MGK (IP68)	2	M4	0,8 – 1,2	7,1 – 10,6	O-ring
CGI/ MGI 06/ 10/ 16/ 24 (IP68)	2	M6	3,0 – 3,6	26,6 – 31,9	O-ring
T-TYPE, T-TYPE/H, T-TYPE/C, T-TYPE/ W	4	M4	0,8 – 1,2	7,1 – 10,6	Gasket

To guarantee the declared IP degree of protection of the housings reported in this catalogue, according to EN IEC 60529 or to the relevant Type rating per ANSI/UL 50 and 50E (for those products bearing approval to those ratings), the surface of the mounting panel must meet the following requirements (definitions are provided in ISO 4287 standard):

- Waviness $W_t \leq 0,2$ mm over a distance of 200 mm (measured on the panel without load)
- Roughness $R_a \leq 16$ μ m

NOTE: The values of tightening torque indicated in the above table are just recommended values, that must be related – by the designer of the final application – to the resistance class of the screws (not included in the delivery), with the assumption that the mounting panel is sufficiently rigid (stiff). If the deflection of the panel, under the effect of tightening the screws, is greater than 0,7 mm over a distance of 100 mm, it is necessary to use the counter-flanges mentioned in our catalogue or the special flange gaskets available upon request (please contact our Sales Department). For the CGI/MGI IP68 enclosures the specific counter-flanges mentioned in our catalogue are always recommended.

Enclosures locking screws

Series	Number of screws	Screw size	Recommended tightening torque		Recommended size of screwdriver
			(Nm)	(lb.in)	
CGK/MGK	2	M4	1,2	10,6	1,0 x 5,5 or 7 mm hexagonal key
CG/IMG	2	M6	2,5	22,1	1,6 x 10 or 10 mm hexagonal key

RANGE OF CONDUCTOR CROSS-SECTIONAL AREA AND STRIPPING LENGTH

Connector inserts connection technique	Range of conductor cross-sectional area		Stripping length
Screw	(mm ²)	AWG	(mm)
CK	0,75 – 2,5	18 – 14	6
CX 4/2, CX 4/8 (poles 16A) ¹⁾	0,75 – 4	18 – 12	7
	0,75 – 2,5	18 – 14	7
CNE ¹⁾	0,5 – 4	20 – 12	7
CNE..X	0,25 – 2,5	24 – 14	7
CDA ¹⁾	0,5 – 4	20 – 12	7
CDA..X	0,25 – 2,5	24 – 14	7
CT 06..24	0,75 – 2,5	18 – 14	12
CT 40 and 64	0,75 – 2,5	18 – 14	12
CME ¹⁾	0,5 – 4	20 – 12	7
CME..X	0,5 – 2,5	20 – 14	7
CP ¹⁾	0,75 – 6	18 – 10	10,5
CX 4/.. (80A poles)	4 – 16	12 – 5	14
Crimp			
MIXO (5A), CX 25 IB	0,08 – 0,75	28 – 18	4
CQ 21	0,08 – 0,5	28 – 20	4
CDD, CD, MIXO (10A), CQ 12, CQ 07	0,14 – [2,5]*	26 – 14	8 – * [6 for 2,5 mm ²]
CCE, CDC, CMCE, CQ, CQE, CQEE, MIXO (16A)	0,14 – 4	26 – 12	7,5
CX, MIXO (40A), CQ4 03	1,5 – 2,5	16 – 14	9
	4 – 6	12 – 10	9,6
MIXO (70A)	10 – 25	7 – 4	15
MIXO (100A), CX 6/6	10 – 35	7 – 2	15
MIXO (200A)	16 – 70	6 – 2/0	15
Spring			
CSE, CSH, CTSE 06..24, CMSH, MIXO [CX 05 S ²⁾ , CX 05 SH], CSS	0,14 – 2,5	26 – 14	9 - 11
CTS 40/64	0,14 – 2,5 unprepared	26 – 14 unprepared	9 - 11
	0,14 – 1 prepared	26 – 18 prepared	
CKS, CKSH, CDS, CDSH, CSAH	0,14 – 2,5 unprepared	26 – 14 unprepared	9 - 11
	0,14 – 1,5 prepared	26 – 16 prepared	

¹⁾ For CNE, CDA, CP, CME, "CX 4/8 – pole 16A" series connectors with screw terminal and conductor protection plate, the use of ferrules is not necessary (= unprepared conductor). The use of ferrules (= prepared conductor) causes a reduction in maximum useful cross-section to the lower size (e.g. 4 mm² unprepared - 2,5 mm² prepared).

²⁾ Available upon request.

LOAD CURVES

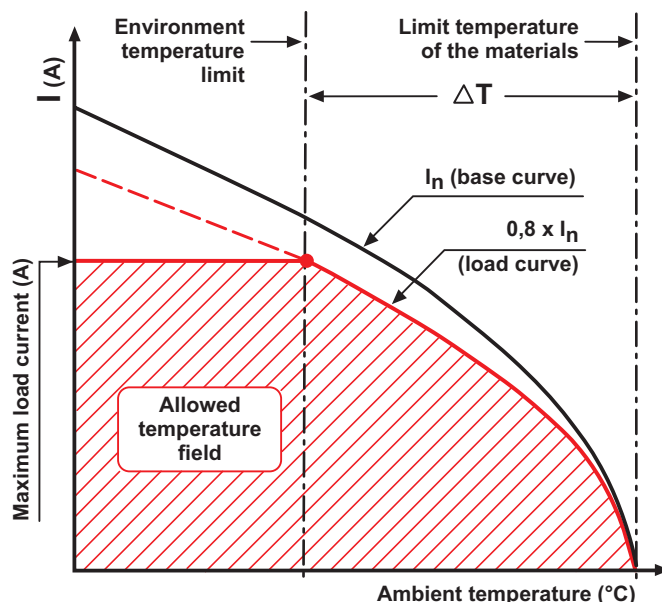
The permitted current carrying capacity for connectors is variable: it becomes lower with the increase of the number of poles and of the ambient temperature in which the connector is installed and it depends upon the thermal properties of the material used for the contacts and the insulating parts including those of the type of conductor used. The current carrying capacity is obtained from the load curves which are constructed according to standard IEC 60512-5-2 for currents circulating simultaneously in all poles.

The limit current curves express current values that determine the achievement of the upper limit temperature of the materials. The choice of the permanent load applicable on the contacts **must be made within the field of operation possible delimited by the above mentioned curves.**

Since use of connectors at the limit values of their characteristics is not recommended, the **base curve** is de-rated. The reduction of the load currents to 80% defines the correction curve where both the maximum permissible contact resistances and the inaccuracy of the temperature measurements are sufficiently taken into consideration.

The correction curve represents the final **limit current curve (load curve)** as defined by standard IEC 60512-5-2. It therefore bears in consideration the differences between the various connector inserts, as well as errors in the temperature measurements.

All the load curves presented in this catalogue include the correction. See figure below.



Legend

Maximum load current (A)

Value for which the connector reaches the upper limit temperature of the material at the corresponding ambient temperature intersected on the load curve.

Limit temperature of the materials

Value determined by the characteristics of the material used. The sum of the environmental temperature and the increase of the ΔT (temperature rise) caused by the current flow must not exceed the limit temperature of the materials.

Environment temperature limit

The environmental conditions must not exceed this value. It may be known and determines the maximum load current, or it may be directly obtained from the load curve.

Base curve

Set of current and temperature values obtained from laboratory tests and influenced by the connector's characteristics (number of poles, construction shape, thermal conductivity of the materials, etc.) and the cross-section of the conductor used.

Load curve (limit current curve)

Obtained from the base curve via the safety coefficient.

ΔT (temperature rise)

Temperature rise produced by a permanent current circulating through all the poles of a connector coupling; difference between the upper limit temperature of the material and the ambient temperature obtained on the limit current curve.