

CDSH-SQUICH® series

High density without tools (spring connection contacts)

The CDSH-SQUICH® series (with spring and actuator button) are the logical **evolution of the CDS series**.

The continuous demand for a greater number of poles and smaller dimensions has led to the design and manufacture of the new CDSH series, which offers single connectors with a **maximum number of 84 poles** that occupy the **same space of standard connectors** with screw/spring connection.

Each of the spring terminals has an actuator button, suitably shaped and incorporated in the cavity. When this button is pushed, it triggers the closure of the spring device of the corresponding terminal, safely and reliably connecting the conductor to its respective electric contact in the connector.

The actuator buttons are supplied raised, in the "open terminal" position and are **easily distinguishable by the orange colour** which makes them stand out from the insulating body of the connector.

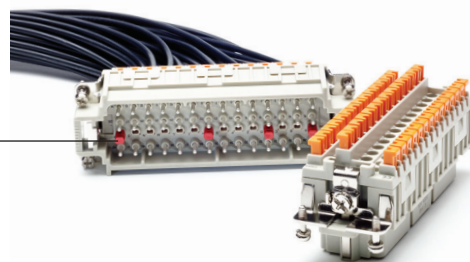
The advantage of this exclusive solution is that **the actuators disappear completely within the body of the connector**, making it easy to identify terminals not yet closed and **eliminating possible obstacles** to the movement of the conductors during installation and maintenance.

SQUICH® technology requires no tools **to activate the terminal and a simple operation is all you need to make the connection**. Refer to SQUICH® Connection operating principles on page 24.

It is possible to insert in the mating area the **CR CDS plastic coding pin** that enables the polarisation of inserts in a wide range of combinations. This means that it is possible to install side by side identical connectors with different functions.

The CR CDS coding pins **can also be used in combination with CR 20 / CRM / CRF / CR 72 metal pins** instead of insert fixing screws in order to increase the number of possible combinations. Each position of the coding pin used on the female insert must correspond to an unused position on the male insert.

The required number of coding pins, depending on the size of connectors, and the maximum number of possible codings is shown in the table 1.



SUM UP

- ☑ **Greater pole density as compared to existing connector with screw terminals.**
SAVE SPACE +70%
- ☑ **Reduced wiring time.**
SAVE TIME -50%

STANDARD	CDSH - HIGH DENSITY	
16A	10A	
06 poles	09 poles	+50%
10 poles	18 poles	+80%
16 poles	27 poles	+70%
24 poles	42 poles	+75%
32 poles	54 poles	+70%
48 poles	84 poles	+75%

- ☑ **Wiring tool is not necessary**
- ☑ **Quick identification of wired and non-wired terminals**
- ☑ **Terminals already open and ready for conductor clamping**
- ☑ **Option to use wires up to 2,5 mm²**
- ☑ **Built-in silver plated contacts**
- ☑ **Excellent fastening solution**
- ☑ **Great resistance to strong vibration**

Q CDSH series can be used with the whole range of ILME enclosures

Table 1. CDSH series - Coding with CR CDS pins

Size of connectors	Slots for coding pins (M) = male insert (F) = female insert	Required coding pins for each coupling	Possible codings
9P + ⊕	3 (M) + 3 (F)	3 2 (M) + 1 (F)	3
18P + ⊕	6 (M) + 6 (F)	6 3 (M) + 3 (F)	20
27P + ⊕	9 (M) + 9 (F)	9 5 (M) + 4 (F)	126
42P + ⊕	14 (M) + 14 (F)	14 7 (M) + 7 (F)	3.432

CDSH-SQUICH® series

TECHNICAL FEATURES

Insert series		CDSH-SQUICH®
No. of poles ¹⁾	Main contacts + ⊕	9, 18, 27, 42, (54), (84)
	auxiliary contacts	—
Rated current ²⁾		10A
EN IEC 61984	rated voltage	400V
	rated impulse voltage	6kV
	pollution degree	3
EN IEC 61984	rated voltage	400V / 690V
	rated impulse voltage	6kV
	pollution degree	2
Contact resistance		≤ 3 mΩ
Insulation resistance		≥ 10 GΩ
Ambient temperature limit (°C)	min	-40
	max	+125
Degree of protection	with enclosures (according to type)	IP65, IP66/IP69, IP66/IP67/IP69, IP66/IP68/IP69
	without enclosures (in mated condition)	IP20 (IPXXB)
Conductor connections		spring type with actuator button
Conductor cross-sectional area	mm ²	0,14 - 2,5 (for wires with crimped ferrule, usable section: up to 1,5 mm ²)
	AWG	26 - 14 (AWG 16 with crimped ferrule)
		26 - 16 prepared with crimped ferrule
Mechanical endurance (mating cycles)		≥ 500







1) Polarities shown in brackets may be achieved by using two inserts in their own double sized housings.

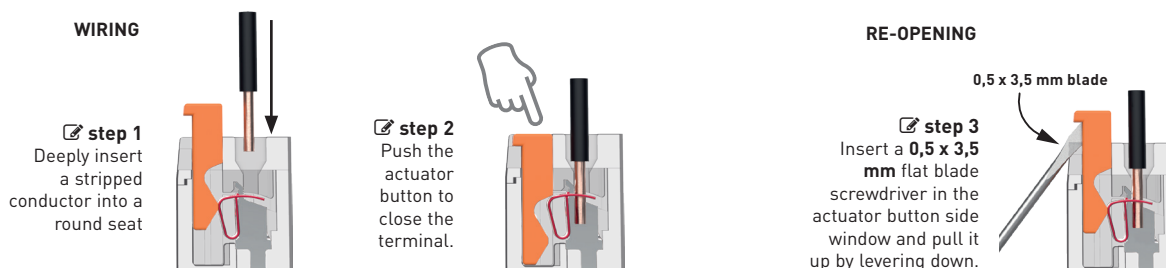
2) Please check the insert load curves to establish the actual maximum operating current according to the ambient temperature.

SQUICH® Connection technology

In the layout below the wires are connected to the socket and plug insert contacts by means of a spring terminal with actuator button.

This type of connection offers the following advantages:

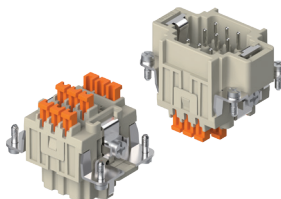
-  no special wire preparation (other than stripping);
-  it offers an excellent fastening solution and a great resistance to strong vibrations;
-  it allows the use of solid and flexible wires with cross-sections between 0,14 and 2,5 mm² (AWG 26 - 14);
-  for wires with crimped ferrule, usable section: to 1,5 mm² (AWG 16);
-  a screwdriver with a 0,5 x 3,5 mm blade is the only tool required to remove the wire from the contact;
-  the profile of the actuator button allows the insertion of a test probe.



CDSH-SQUICH® 9 poles + ⊕ 10A - 400Venclosures:
size "44.27"

page:

C-TYPE IP65 or IP66/IP69	387 - 392
C7 IP67, single lever	436 - 437
V-TYPE IP65 or IP66/IP69, single lever	444 - 447
BIG hoods	466 - 467
T-TYPE IP65 insulating	480 - 481
T-TYPE / W IP66/IP69 insulating	489
HYGIENIC T-TYPE / H IP66/IP69	501
HYGIENIC T-TYPE / C IP66/IP69, -50 °C	506
W-TYPE for aggressive environments	521
E-Xtreme® corrosion proof	530 - 531, 542, 550 - 551
EMC	578
Central lever	603 - 605
LS-TYPE	618 - 619
IP68	632 - 635

panel supports:
COBpage:
652 - 653inserts,
spring terminal connections without tools

coding pins



description

part No.

part No.

spring terminals with actuator button
female inserts with female contacts
male inserts with male contactsCDSHF 09
CDSHM 09

plastic coding pins

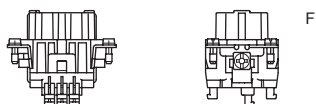
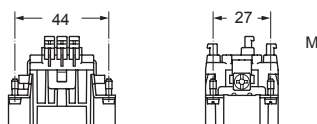
CR CDS

- characteristics according to EN 61984:

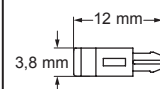
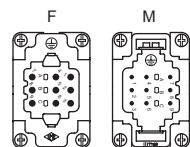
10A 400V 6kV 3
10A 400V/690V 6kV 2

- certified

- rated voltage according to UL/CSA: 600V
- insulation resistance: $\geq 10 \text{ G}\Omega$
- ambient temperature limit: $-40^\circ\text{C} \dots +125^\circ\text{C}$
- made of self-extinguishing thermoplastic resin UL 94V-0
- mechanical life: ≥ 500 cycles
- contact resistance: $\leq 3 \text{ m}\Omega$
- for max. current load see the connector inserts derating diagram below; for more information see page 28



contacts side (front view)



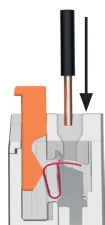
CDSH series - Coding with CR CDS pins

Size of connectors	Slots for coding pins (M) = male insert (F) = female insert	Required coding pins for each coupling	Possible codings
9P + ⊕	3 (M) + 3 (F)	3 2 (M) + 1 (F)	3

- inserts for conductors cross-sectional areas: 0,14 - 2,5 mm² - AWG 26 - 14
- for wires prepared with crimped ferrule, usable conductor cross-sectional areas: up to 1,5 mm² (AWG 16)
- conductors stripping length: 9...11 mm

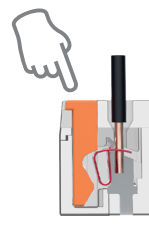
SQUICH®-spring connection technology
WIRING

1



Deeply insert a stripped conductor into a round terminal.

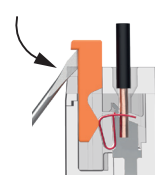
2



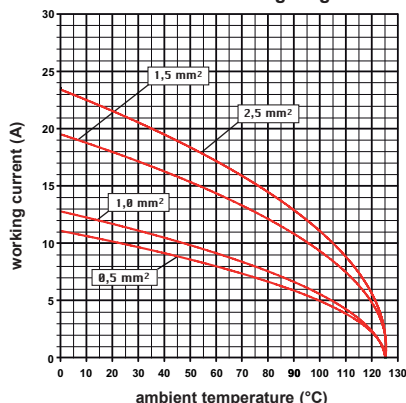
Push the actuator button to close the terminal.

RE-OPENING

3



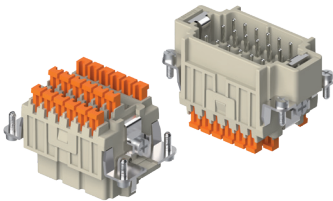
Insert a 0,5 x 3,5 mm flat blade screwdriver in the actuator button side window and pull it up by levering down.

CDSH 09 poles connector inserts
Maximum current load derating diagram

CDSH-SQUICH® 18 poles + ⊕ 10A - 400V

enclosures: size "57.27"	page:
C-TYPE IP65 or IP66/IP69	393 - 401
C7 IP67, two levers	438
V-TYPE IP65 or IP66/IP69, single lever	448 - 453
BIG hoods	468 - 469
T-TYPE IP65 insulating	482 - 483
T-TYPE / W IP66/IP69 insulating	490
HYGIENIC T-TYPE / H IP66/IP69	502
HYGIENIC T-TYPE / C IP66/IP69, -50 °C	507
W-TYPE for aggressive environments	522
E-Xtreme® corrosion proof	532 - 533, 543, 552 - 553
EMC	579
Central lever	606 - 608
LS-TYPE	620 - 621
IP68	636 - 639
panel supports:	page:
COB	652 - 653

inserts,
spring terminal connections without tools



coding pins



description	part No.	part No.
-------------	----------	----------

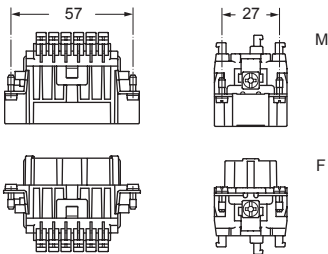
spring terminals with actuator button
female inserts with female contacts
male inserts with male contacts

CDSHF 18
CDSHM 18

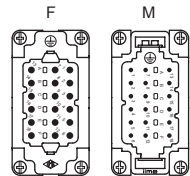
plastic coding pins

CR CDS

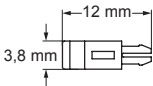
- characteristics according to EN 61984:
10A 400V 6kV 3
10A 400V/690V 6kV 2
- certified
- rated voltage according to UL/CSA: 600V
- insulation resistance: $\geq 10\text{ G}\Omega$
- ambient temperature limit: $-40\text{ }^{\circ}\text{C} \dots +125\text{ }^{\circ}\text{C}$
- made of self-extinguishing thermoplastic resin UL 94V-0
- mechanical life: ≥ 500 cycles
- contact resistance: $\leq 3\text{ m}\Omega$
- for max. current load see the connector inserts derating diagram below; for more information see page 28



contacts side (front view)



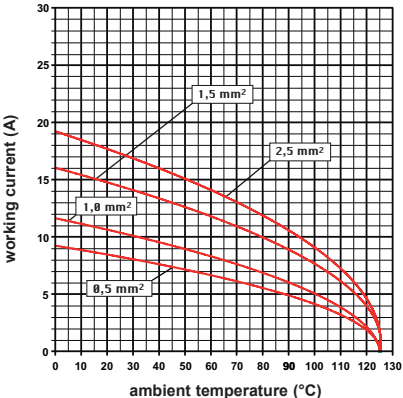
- inserts for conductors cross-sectional areas:
0,14 - 2,5 mm² - AWG 26 - 14
- for wires prepared with crimped ferrule, usable
conductor cross-sectional areas:
up to 1,5 mm² (AWG 16)
- conductors stripping length: 9...11 mm



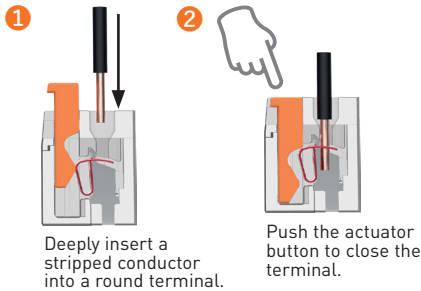
CDSH series - Coding with CR CDS pins

Size of connectors	Slots for coding pins (M) = male insert (F) = female insert	Required coding pins for each coupling	Possible codings
18P + ⊕	6 (M) + 6 (F)	6 3 (M) + 3 (F)	20

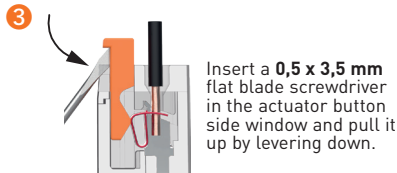
CDSH 18 poles connector inserts
Maximum current load derating diagram



SQUICH®-spring connection technology
WIRING



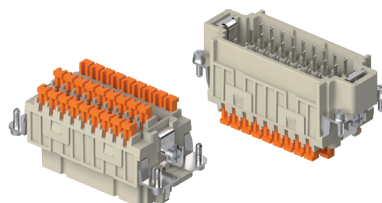
RE-OPENING



CDSH-SQUICH® 27 poles + ⊕ 10A - 400Venclosures:
size "77.27"

page:

C-TYPE IP65 or IP66/IP69	402 - 411
C7 IP67, two levers	439 - 440
V-TYPE IP65 or IP66/IP69, single lever	454 - 458
BIG hoods	470 - 471
T-TYPE IP65 insulating	484 - 485
T-TYPE / W IP66/IP69 insulating	491
HYGIENIC T-TYPE / H IP66/IP69	503
HYGIENIC T-TYPE / C IP66/IP69, -50 °C	508
W-TYPE for aggressive environments	523
E-Xtreme® corrosion proof	534 - 535, 544, 554 - 555
EMC	580
Central lever	609 - 611
LS-TYPE	622 - 623
IP68	640 - 643

panel supports:
COBpage:
652 - 653inserts,
spring terminal connections without tools

coding pins



description

part No.

part No.

spring terminals with actuator button
female inserts with female contacts
male inserts with male contactsCDSHF 27
CDSHM 27

plastic coding pins

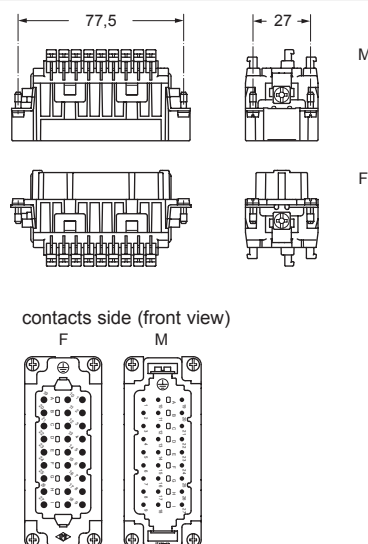
CR CDS

- characteristics according to EN 61984:

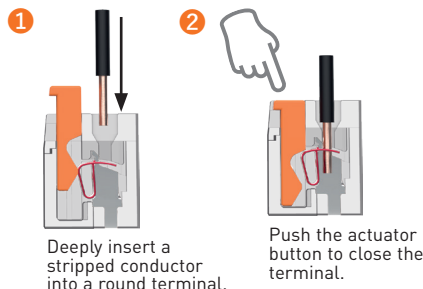
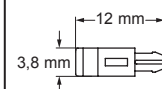
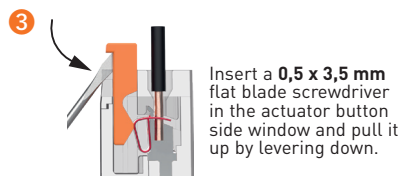
10A 400V 6kV 3
10A 400V/690V 6kV 2

- certified

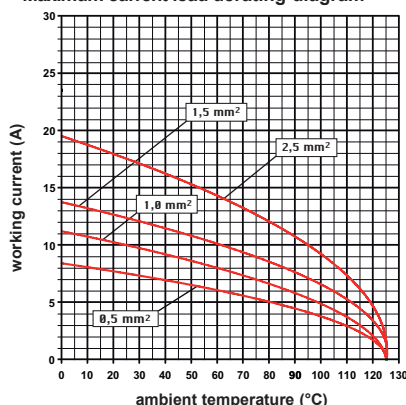
- rated voltage according to UL/CSA: 600V
- insulation resistance: $\geq 10 \text{ G}\Omega$
- ambient temperature limit: $-40^\circ\text{C} \dots +125^\circ\text{C}$
- made of self-extinguishing thermoplastic resin UL 94V-0
- mechanical life: ≥ 500 cycles
- contact resistance: $\leq 3 \text{ m}\Omega$
- for max. current load see the connector inserts derating diagram below; for more information see page 28

contacts side (front view)
F M

- inserts for conductors cross-sectional areas: 0,14 - 2,5 mm² - AWG 26 - 14
- for wires prepared with crimped ferrule, usable conductor cross-sectional areas: up to 1,5 mm² (AWG 16)
- conductors stripping length: 9...11 mm

SQUICH®-spring connection technology
WIRING**RE-OPENING****CDSH series - Coding with CR CDS pins**

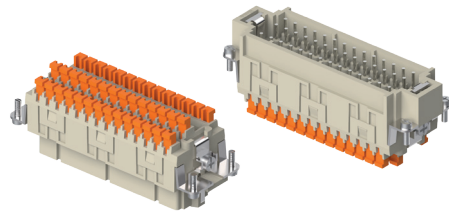
Size of connectors	Slots for coding pins (M) = male insert (F) = female insert	Required coding pins for each coupling	Possible codings
27P + ⊕	9 (M) + 9 (F)	9 5 (M) + 4 (F)	126

CDSH 27 poles connector inserts
Maximum current load derating diagram

CDSH-SQUICH® 42 poles + ⊕ 10A - 400V

enclosures: size "104.27"	page:
C-TYPE IP65 or IP66/IP69	412 - 423
C7 IP67, two levers	441 - 442
V-TYPE IP65 or IP66/IP69, single lever	459 - 463
BIG hoods	472 - 473
T-TYPE IP65 insulating	486 - 487
T-TYPE / W IP66/IP69 insulating	492
HYGIENIC T-TYPE / H IP66/IP69	504
HYGIENIC T-TYPE / C IP66/IP69, -50 °C	509
W-TYPE for aggressive environments	524
E-Xtreme® corrosion proof	536 - 537, 545, 556 - 557
EMC	581
Central lever	612 - 614
LS-TYPE	624 - 625
IP68	644 - 647
panel supports: COB	page: 652 - 653

inserts,
spring terminal connections without tools



coding pins



description	part No.	part No.
-------------	----------	----------

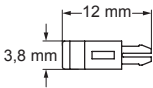
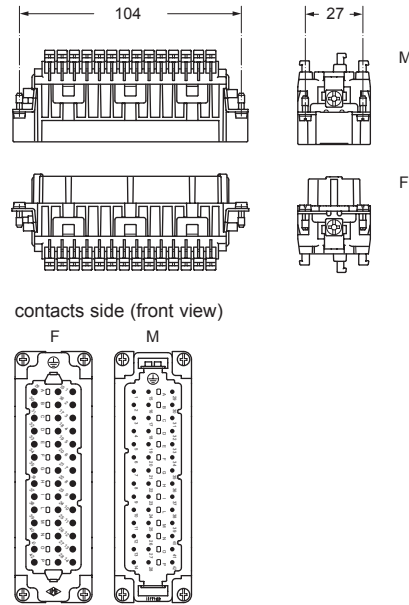
spring terminals with actuator button
female inserts with female contacts
male inserts with male contacts

CDSHF 42
CDSHM 42

plastic coding pins

CR CDS

- characteristics according to EN 61984:
10A 400V 6kV 3
10A 400V/690V 6kV 2
- certified
- rated voltage according to UL/CSA: 600V
- insulation resistance: $\geq 10\text{ G}\Omega$
- ambient temperature limit: $-40\text{ }^{\circ}\text{C} \dots +125\text{ }^{\circ}\text{C}$
- made of self-extinguishing thermoplastic resin UL 94V-0
- mechanical life: ≥ 500 cycles
- contact resistance: $\leq 3\text{ m}\Omega$
- for max. current load see the connector inserts derating diagram below; for more information see page 28

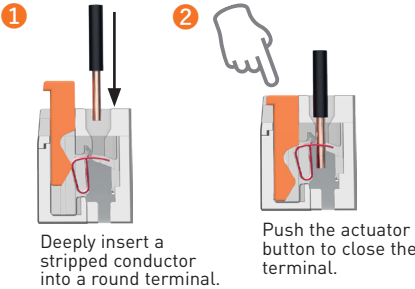


CDSH series - Coding with CR CDS pins

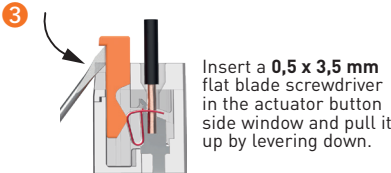
Size of connectors	Slots for coding pins (M) = male insert (F) = female insert	Required coding pins for each coupling	Possible codings
42P + ⊕	14 (M) + 14 (F)	14 7 (M) + 7 (F)	3.432

- inserts for conductors cross-sectional areas: 0,14 - 2,5 mm² - AWG 26 - 14
- for wires prepared with crimped ferrule, usable conductor cross-sectional areas: up to 1,5 mm² (AWG 16)
- conductors stripping length: 9...11 mm

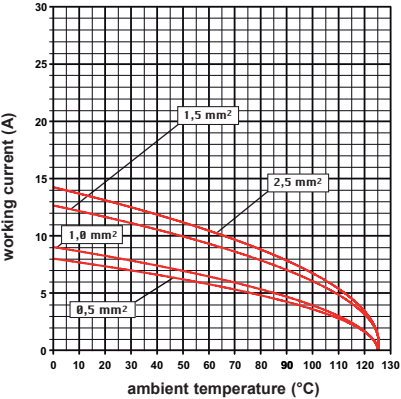
SQUICH®-spring connection technology
WIRING



RE-OPENING



CDSH 42 poles connector inserts
Maximum current load derating diagram



CDSH-SQUICH® 54 poles + ⊕ 10A - 400V

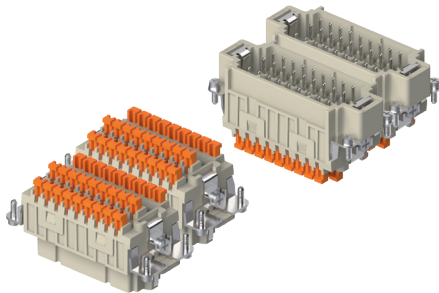
enclosures:
size "77.62"

page:
424 - 429
525
546

C-TYPE IP65 or IP66/IP69
W-TYPE for aggressive environments
E-Xtreme® corrosion proof

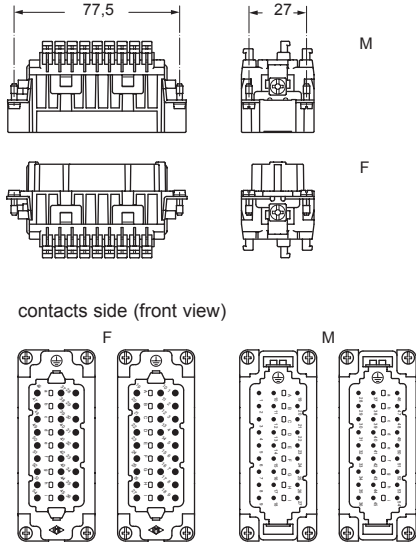
inserts,
spring terminal connections without tools

coding pins



description	part No.	part No.	part. No.
spring terminals with actuator button			
female inserts with female contacts, No. (1-27) and (28-54)	CDSHF 27	CDSHF 27 N	
male inserts with male contacts, No. (1-27) and (28-54)	CDSHM 27	CDSHM 27 N	
plastic coding pins			CR CDS

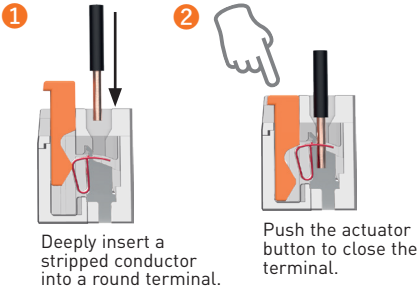
- characteristics according to EN 61984:
10A 400V 6kV 3
10A 400V/690V 6kV 2
- certified
- rated voltage according to UL/CSA: 600V
- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +125 °C
- made of self-extinguishing thermoplastic resin UL 94V-0
- mechanical life: ≥ 500 cycles
- contact resistance: ≤ 3 mΩ
- for max. current load see the connector inserts derating diagram below; for more information see page 28



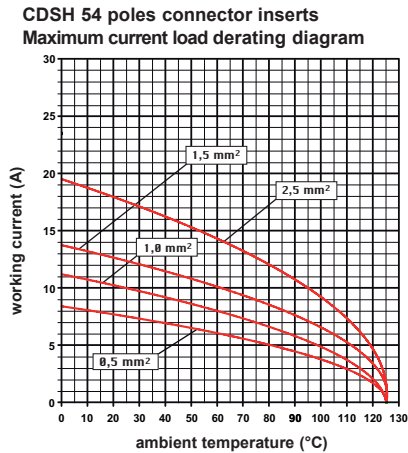
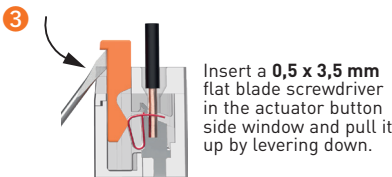
CR CDS			
CDSH series - Coding with CR CDS pins			
Size of connectors	Slots for coding pins (M) = male insert (F) = female insert	Required coding pins for each coupling	Possible codings
54P + ⊕			
27P + ⊕	9 (M) + 9 (F)	9 5 (M) + 4 (F)	126 x
27P + ⊕	9 (M) + 9 (F)	9 5 (M) + 4 (F)	126

- inserts for conductors cross-sectional areas: 0,14 - 2,5 mm² - AWG 26 - 14
- for wires prepared with crimped ferrule, usable conductor cross-sectional areas: up to 1,5 mm² (AWG 16)
- conductors stripping length: 9...11 mm

SQUICH®-spring connection technology
WIRING



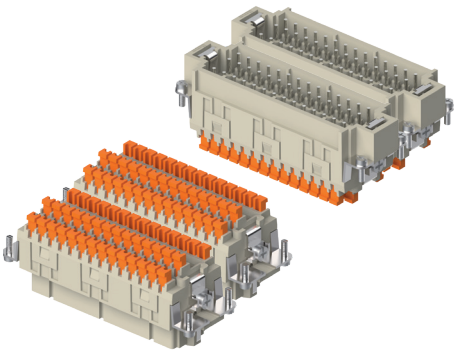
RE-OPENING



CDSH-SQUICH® 84 poles + ⊕ 10A - 400V

enclosures: size "104.62"	page:
C-TYPE IP65 or IP66/IP69	430
W-TYPE for aggressive environments	526
E-Xtreme® corrosion proof	547

inserts,
spring terminal connections without tools



coding pins



description	part No.	part No.	part. No.
-------------	----------	----------	-----------

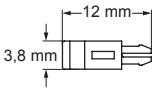
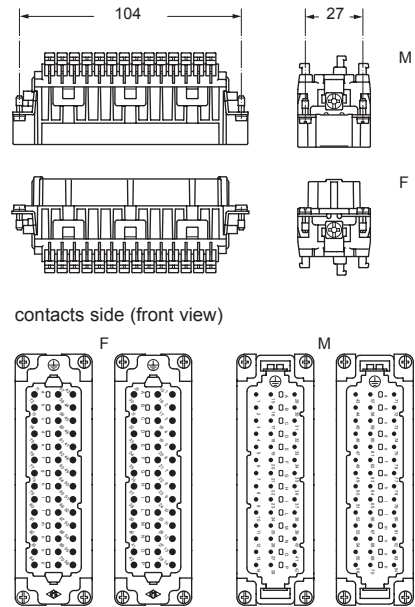
spring terminals with actuator button
female inserts with female contacts, No. (1-42) and (43-84)
male inserts with male contacts, No. (1-42) and (43-84)
plastic coding pins

CDSHF 42
CDSHM 42

CDSHF 42 N
CDSHM 42 N

CR CDS

- characteristics according to EN 61984:
10A 400V 6kV 3
10A 400V/690V 6kV 2
- certified
- rated voltage according to UL/CSA: 600V
- insulation resistance: ≥ 10 GΩ
- ambient temperature limit: -40 °C ... +125 °C
- made of self-extinguishing thermoplastic resin UL 94V-0
- mechanical life: ≥ 500 cycles
- contact resistance: ≤ 3 mΩ
- for max. current load see the connector inserts derating diagram below; for more information see page 28

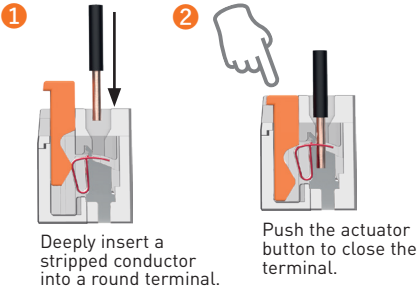


CDSH series - Coding with CR CDS pins

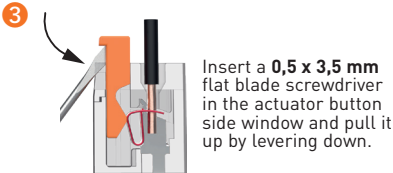
Size of connectors	Slots for coding pins (M) = male insert (F) = female insert	Required coding pins for each coupling	Possible codings
84P + ⊕			
42P + ⊕	14 (M) + 14 (F)	14 7 (M) + 7 (F)	3.432 x
42P + ⊕	14 (M) + 14 (F)	14 7 (M) + 7 (F)	3.432

- inserts for conductors cross-sectional areas: 0,14 - 2,5 mm² - AWG 26 - 14
- for wires prepared with crimped ferrule, usable conductor cross-sectional areas: up to 1,5 mm² (AWG 16)
- conductors stripping length: 9...11 mm

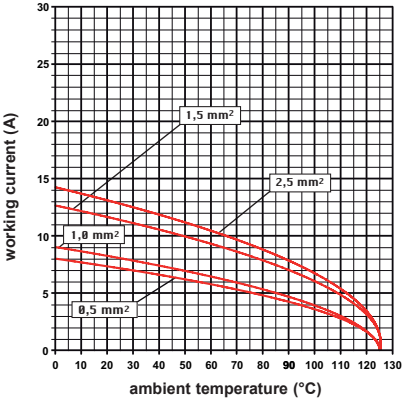
SQUICH®-spring connection technology
WIRING



RE-OPENING



CDSH 84 poles connector inserts
Maximum current load derating diagram



RECOMMENDED TIGHTENING TORQUE

- insert terminal screws, including PE terminal and fixing screws
- axial screw insert, MIXO series CX 02 4A / CX 02 4B
- enclosures assembly screws

Insert terminal screws, including PE terminal and fixing screws

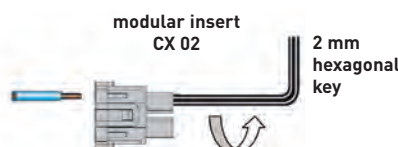
Increasing the tightening torque of terminal screws does not considerably improve the contact resistance. The screw torques are selected according to standard EN 60999-1, to provide excellent mechanical, thermal and electric behaviour. The conductor or terminal may be damaged if the recommended values are significantly exceeded.

Screw size	Connector type	Recommended tightening torque		Recommended size of screwdriver
		(Nm)	(lb.in)	
	LINE TERMINALS			
M2,5	CT 40, 64	0,4	3,5	0,5 x 3
M2,6	CT 06..24	0,4	3,5	0,5 x 3
M3	CK	0,5	4,4	0,5 x 3
M3	CDA	0,5	4,4	Ph0 or 0,6 x 3,5
M3	CNE, CME	0,5	4,4	Ph0 or 0,8 x 4
M3	CX 4/2, CX 4/8 (16A)	0,5	4,4	0,6 x 3,5
M3	CX 4/8 Q (16A)	0,5	4,4	Ph0
M4	CP	1,2	10,6	Ph1 or 0,8 x 4
M6	CX 4/.. (80A)	2,5	22,1	1,0 x 5,5
	PE TERMINAL			
M3	CK, CQ 05, CQ 07, CQ 12	0,5	4,4	0,5x3
M4	all series except CD 15, CD 25, CDA, CDC, CSAH, MIXO	1,2	10,6	Ph2 or 1,0 x 5,5
M3,5	series CD 15, CD 25, CDA, CDC, CSAH	0,8	7,1	Ph1 or 0,8 x 5,5
M3	small PE terminal, MIXO frames series	0,5	4,4	Ph1 or 1,0 x 4,5
M4	large PE terminal, MIXO frames series	1,2	10,6	Ph1 or 1,0 x 5,5
M4	PE terminal, MIXO ONE enclosures	1,2	10,6	Ph1 or 1,0 x 5,5
	FASTENING SCREWS			
M3	CK, CKS, CKSH, CD 07, CD 08, CQ 05, CQ 07, CQ 12, CQ 21, CQ4 02 /02 H, CQ4 03, CX 1/2 BD	0,5	4,4	Ph1 or 0,8 x 5,5
M3	screw for fastening inserts to enclosures of all series except T-TYPE, CQ-MQ 08 and MIXO ONE	0,8	7,1	Ph1 or 0,8 x 4
Ø 2,9	screws for fastening "32.13" inserts CQ 04/2, CQ 08, CQ 17 to CQ-MQ 08 enclosures	0,7	6,2	Ph1
M3	screw for fastening inserts to T-TYPE enclosures	0,5	4,4	Ph1 or 0,8 x 4
Ø 2,9	series MIXO ONE enclosures, assembly of top and bottom parts	0,8	7,1	Ph1
M4	CYR 16.3, CYR 24.4 cable pass-through hoods, assembly of two halves	1,2	10,6	Ph2 or 1,0 x 5,5
M4	CYG 16 in-line joint, assembly of two halves and mounting of two bulkhead mounting housings size "77.27"	1,2	10,6	Ph2 or 1,0 x 5,5
M5	series BIG enclosures, assembly of top and bottom parts	1,0	8,8	Ph2

Axial screw insert, MIXO series CX 02 4A / CX 02 4B

The connections of the conductors to the female and male inserts are made via axial screw. Fully insert the stripped wire in the back of the contact (axial screw terminals are supplied fully opened); while holding the wire down, insert a 2 mm hexagonal key in the front of the contact and tighten to recommended torque. After assembling the complete connector periodically check that the contact is screwed tight by re-applying the proper tightening torque.

- Usable conductor cross-sections (EN 60228 Class 5):
 - from 2,5 to 8 mm² (14 AWG to 10 AWG) (CX 02 4AF/M)
 - from 6 to 10 mm² (10 AWG to 8 AWG) (CX 02 4BF/M)
 - (extra-flexible EN 60228 class 6: 2,5... 6 mm² (14 AWG to 10 AWG))
- Use only stranded flexible copper conductors
- Do not twist the strands!
- Tightening torque with 2 mm hexagonal Allen key:
 - 1,5 Nm (13,3 lb.in) max for conductors with section 2,5 ... 4 mm² (14 AWG to 12 AWG)
 - 2 Nm (17,7 lb.in) max for conductors with section 6 ... 10 mm² (10 AWG to 8 AWG)
- Stripping length: 8+1 mm



Enclosures assembly screws

In the table below, the recommended minimum and maximum tightening torque to apply to the fixing screws of ILME bulkhead mounting housings are shown, assuming the use of steel screws with 8.8 resistance class and a good fixing panel surface according to the requirements mentioned therein.

Series	Number of screws	Screw size	Recommended torque		Flange sealing element
			(Nm)	(lb.in)	
CK/MK, CKX, CKA/MKA, CQ	2	M3	0,8 – 1,0	7,1 – 8,9	Gasket
MIXO ONE	4	M3	0,5 – 0,9	4,4 – 8,0	Gasket
CZI 15 /25	4	M3	0,8 – 1,0	7,1 – 8,9	Gasket
CHI 50	4	M4	1,2 – 1,8	10,6 – 15,9	Gasket
CHI 06 /10 /16 /24	4	M4	0,8 – 1,2	7,1 – 10,6	Gasket
CHI 32	4	M4	1,2 – 1,8	10,6 – 15,9	Gasket
CHI 48	4	M6	3,0 – 3,6	26,6 – 31,9	Gasket
CGK/MGK (IP68)	2	M4	0,8 – 1,2	7,1 – 10,6	O-ring
CGI/ MGI 06/ 10/ 16/ 24 (IP68)	2	M6	3,0 – 3,6	26,6 – 31,9	O-ring
T-TYPE, T-TYPE/H, T-TYPE/C, T-TYPE/ W	4	M4	0,8 – 1,2	7,1 – 10,6	Gasket

To guarantee the declared IP degree of protection of the housings reported in this catalogue, according to EN IEC 60529 or to the relevant Type rating per ANSI/UL 50 and 50E (for those products bearing approval to those ratings), the surface of the mounting panel must meet the following requirements (definitions are provided in ISO 4287 standard):

- Waviness $W_t \leq 0,2$ mm over a distance of 200 mm (measured on the panel without load)
- Roughness $R_a \leq 16$ μ m

NOTE: The values of tightening torque indicated in the above table are just recommended values, that must be related – by the designer of the final application – to the resistance class of the screws (not included in the delivery), with the assumption that the mounting panel is sufficiently rigid (stiff). If the deflection of the panel, under the effect of tightening the screws, is greater than 0,7 mm over a distance of 100 mm, it is necessary to use the counter-flanges mentioned in our catalogue or the special flange gaskets available upon request (please contact our Sales Department). For the CGI/MGI IP68 enclosures the specific counter-flanges mentioned in our catalogue are always recommended.

Enclosures locking screws

Series	Number of screws	Screw size	Recommended tightening torque		Recommended size of screwdriver
			(Nm)	(lb.in)	
CGK/MGK	2	M4	1,2	10,6	1,0 x 5,5 or 7 mm hexagonal key
CG/ MG	2	M6	2,5	22,1	1,6 x 10 or 10 mm hexagonal key

RANGE OF CONDUCTOR CROSS-SECTIONAL AREA AND STRIPPING LENGTH

Connector inserts connection technique	Range of conductor cross-sectional area		Stripping length
Screw	(mm ²)	AWG	(mm)
CK	0,75 – 2,5	18 – 14	6
CX 4/2, CX 4/8 (poles 16A) ¹⁾	0,75 – 4	18 – 12	7
	0,75 – 2,5	18 – 14	7
CNE ¹⁾	0,5 – 4	20 – 12	7
CNE..X	0,25 – 2,5	24 – 14	7
CDA ¹⁾	0,5 – 4	20 – 12	7
CDA..X	0,25 – 2,5	24 – 14	7
CT 06..24	0,75 – 2,5	18 – 14	12
CT 40 and 64	0,75 – 2,5	18 – 14	12
CME ¹⁾	0,5 – 4	20 – 12	7
CME..X	0,5 – 2,5	20 – 14	7
CP ¹⁾	0,75 – 6	18 – 10	10,5
CX 4/.. (80A poles)	4 – 16	12 – 5	14
Crimp			
MIXO (5A), CX 25 IB	0,08 – 0,75	28 – 18	4
CQ 21	0,08 – 0,5	28 – 20	4
CDD, CD, MIXO (10A), CQ 12, CQ 07	0,14 – [2,5]*	26 – 14	8 – * [6 for 2,5 mm ²]
CCE, CDC, CMCE, CQ, CQE, CQEE, MIXO (16A)	0,14 – 4	26 – 12	7,5
CX, MIXO (40A), CQ4 03	1,5 – 2,5	16 – 14	9
	4 – 6	12 – 10	9,6
MIXO (70A)	10 – 25	7 – 4	15
MIXO (100A), CX 6/6	10 – 35	7 – 2	15
MIXO (200A)	16 – 70	6 – 2/0	15
Spring			
CSE, CSH, CTSE 06..24, CMSH, MIXO [CX 05 S ²⁾ , CX 05 SH], CSS	0,14 – 2,5	26 – 14	9 - 11
CTS 40/64	0,14 – 2,5 unprepared	26 – 14 unprepared	9 - 11
	0,14 – 1 prepared	26 – 18 prepared	
CKS, CKSH, CDS, CDSH, CSAH	0,14 – 2,5 unprepared	26 – 14 unprepared	9 - 11
	0,14 – 1,5 prepared	26 – 16 prepared	

¹⁾ For CNE, CDA, CP, CME, "CX 4/8 – pole 16A" series connectors with screw terminal and conductor protection plate, the use of ferrules is not necessary (= unprepared conductor). The use of ferrules (= prepared conductor) causes a reduction in maximum useful cross-section to the lower size (e.g. 4 mm² unprepared - 2,5 mm² prepared).

²⁾ Available upon request.

LOAD CURVES

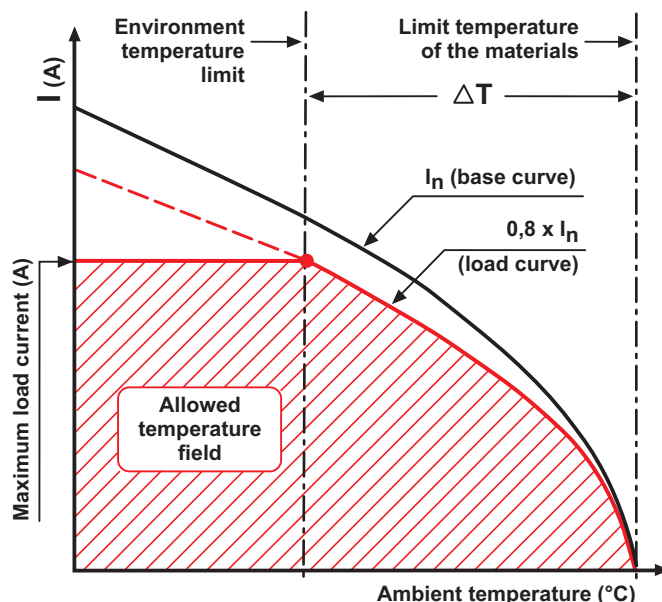
The permitted current carrying capacity for connectors is variable: it becomes lower with the increase of the number of poles and of the ambient temperature in which the connector is installed and it depends upon the thermal properties of the material used for the contacts and the insulating parts including those of the type of conductor used. The current carrying capacity is obtained from the load curves which are constructed according to standard IEC 60512-5-2 for currents circulating simultaneously in all poles.

The limit current curves express current values that determine the achievement of the upper limit temperature of the materials. The choice of the permanent load applicable on the contacts **must be made within the field of operation possible delimited by the above mentioned curves.**

Since use of connectors at the limit values of their characteristics is not recommended, the **base curve** is de-rated. The reduction of the load currents to 80% defines the correction curve where both the maximum permissible contact resistances and the inaccuracy of the temperature measurements are sufficiently taken into consideration.

The correction curve represents the final **limit current curve (load curve)** as defined by standard IEC 60512-5-2. It therefore bears in consideration the differences between the various connector inserts, as well as errors in the temperature measurements.

All the load curves presented in this catalogue include the correction. See figure below.



Legend

Maximum load current (A)

Value for which the connector reaches the upper limit temperature of the material at the corresponding ambient temperature intersected on the load curve.

Limit temperature of the materials

Value determined by the characteristics of the material used. The sum of the environmental temperature and the increase of the ΔT (temperature rise) caused by the current flow must not exceed the limit temperature of the materials.

Environment temperature limit

The environmental conditions must not exceed this value. It may be known and determines the maximum load current, or it may be directly obtained from the load curve.

Base curve

Set of current and temperature values obtained from laboratory tests and influenced by the connector's characteristics (number of poles, construction shape, thermal conductivity of the materials, etc.) and the cross-section of the conductor used.

Load curve (limit current curve)

Obtained from the base curve via the safety coefficient.

ΔT (temperature rise)

Temperature rise produced by a permanent current circulating through all the poles of a connector coupling; difference between the upper limit temperature of the material and the ambient temperature obtained on the limit current curve.