

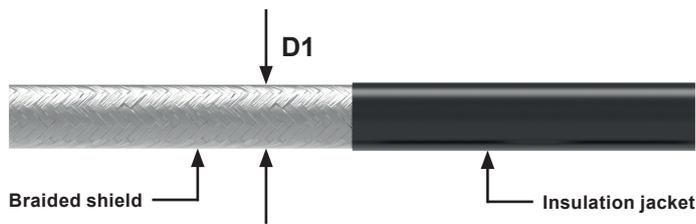
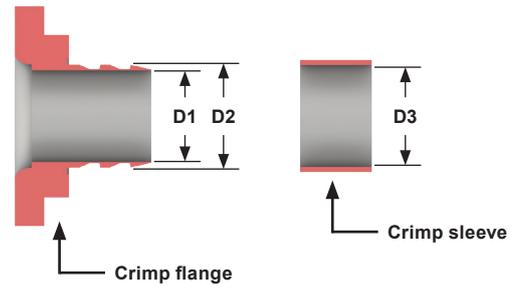
Crimp flange strain relief Selection and Assembly instruction

Choosing the correct crimp flange:

Measure the diameter **D1** of the conductor bundle (braided shield included). The corresponding **crimp flange** shall have the same internal diameter.

Choosing the correct crimp sleeve:

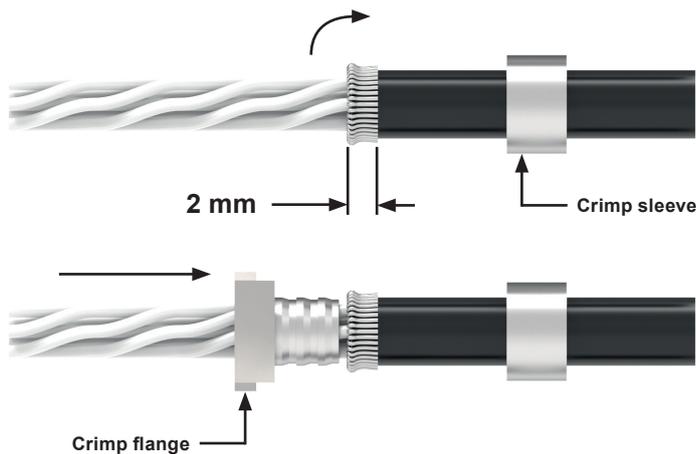
Measure the thickness of the insulation jacket (**T**). The corresponding crimp sleeve shall have an internal diameter **D3 = D2 + (2×T) + 0,2 mm**. The result shall be rounded up, if necessary.



Remove the cable insulation jacket according to the required stripping length (approx. 30 to 50 mm), showing the **braided shield**.

Refer to the instruction sheet of the connector for the stripping length.

1



Fold back the braided shield and shorten it to about **2 mm**. Slide the **crimp sleeve** backwards over the cable jacket before moving forward with the assembly procedure.

2



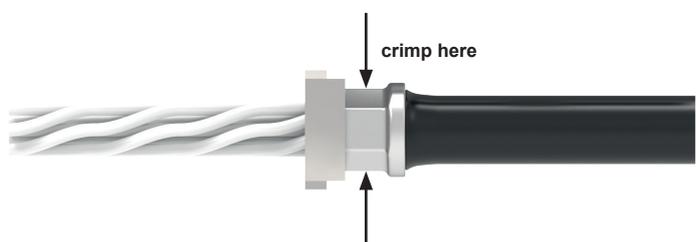
Feed the conductor bundle through the **crimp flange**, pushing it completely underneath the braided shield, then slide the **crimp sleeve** forward over the **flange**.

Note

Use the **CCPT assembly tool** to help pushing the crimp flange underneath the braided shield.



3



When the **crimp sleeve** is in the crimping position, crimp it by using the **CCFPZ tool**.



4